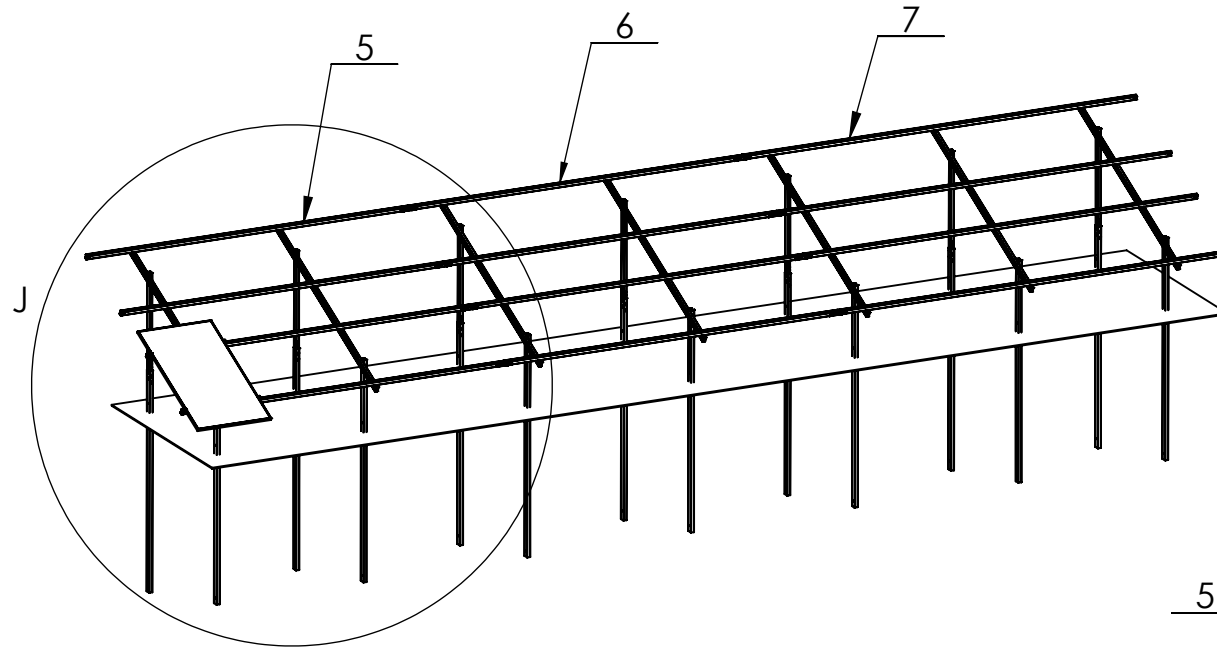
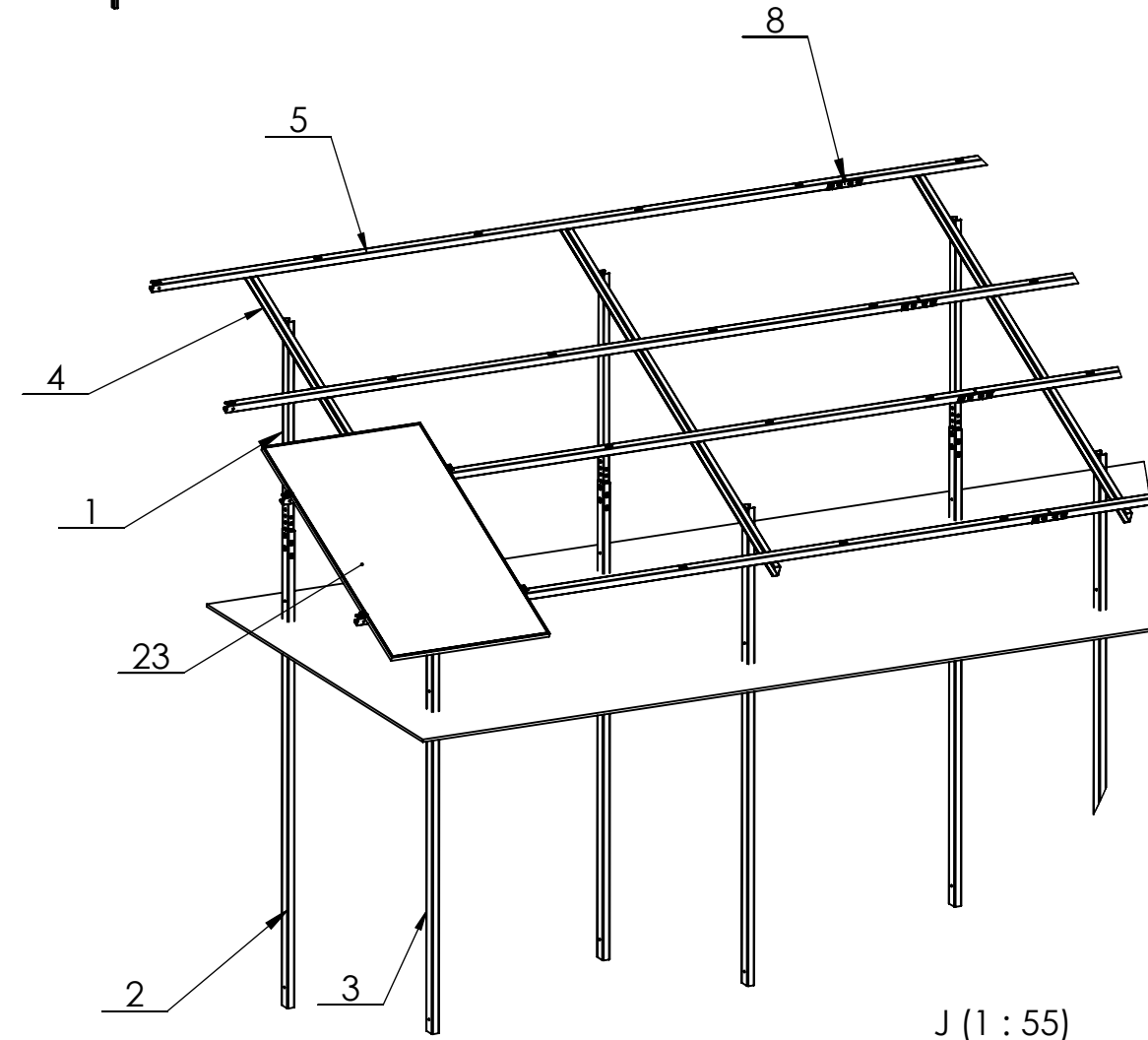




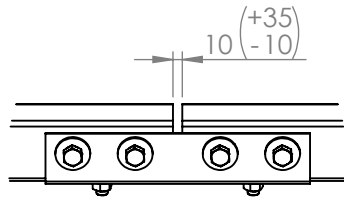
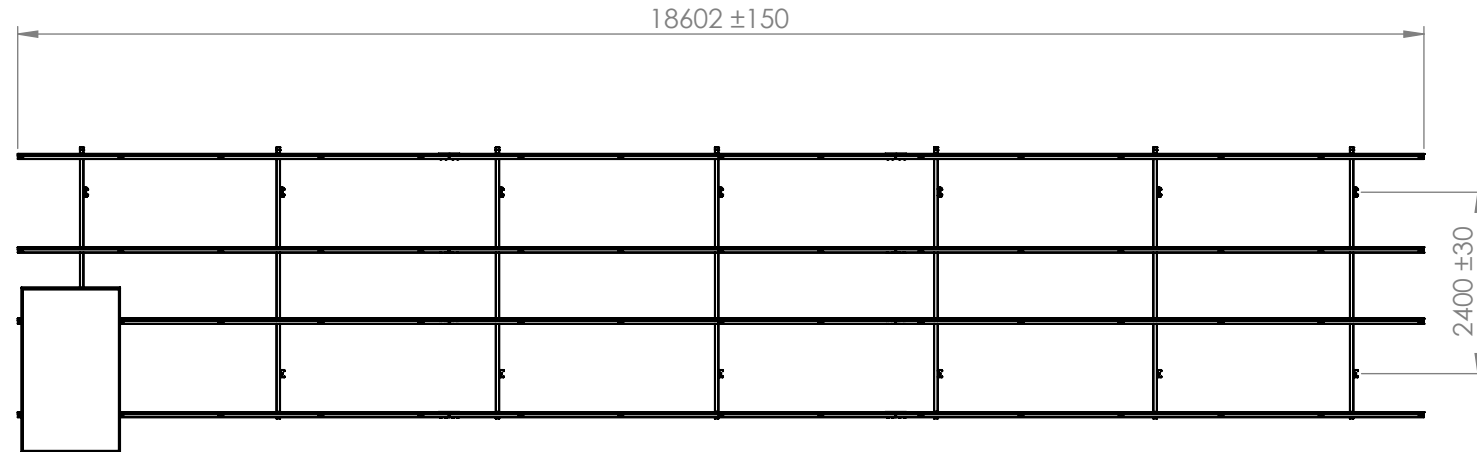
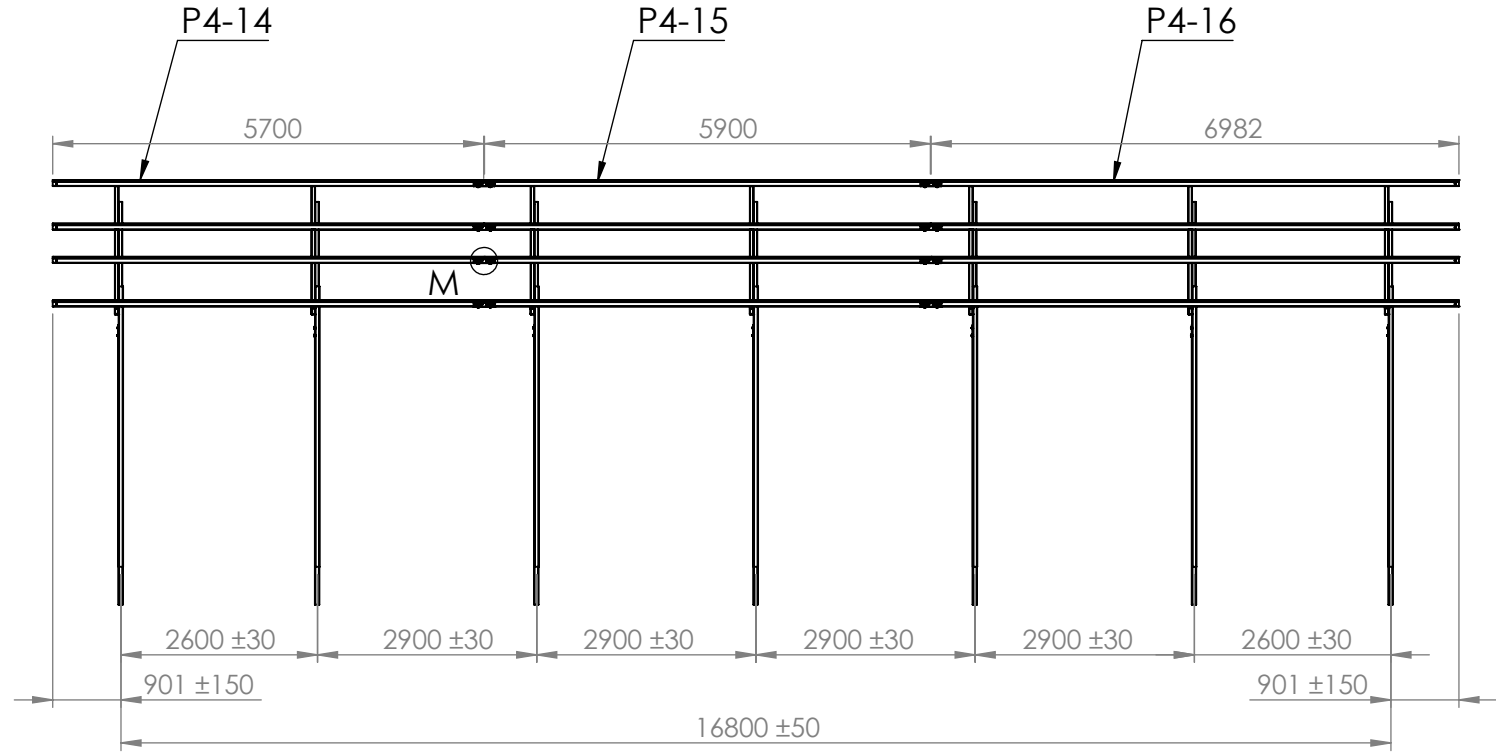
PART NO.	LIST OF MATERIALS	QTY.
1	VT-24-434_P1-01-R0_Top Rear Pile	7
2	VT-24-434_P1-02-R0_Bottom Rear Pile	7
3	VT-24-434_P2-01-R0_Front Pile	7
4	VT-24-434_P3-01-R0_Girder	7
5	VT-24-434_P4-14-R0_Left Purlin	4
6	VT-24-434_P4-15-R0_Middle Purlin	4
7	VT-24-434_P4-16-R0_Right Purlin	4
8	VT-24-434_P6-01-R0_Purlin Connector	8
9	M16x40 Hex Bolt Stainless Steel	14
10	M16-Hex Nut Stainless Steel	14
11	M16-Spring Washer Stainless Steel	14
12	M 16 Wide Plain Washer	28
13	M12 Hex Nut Stainless Steel	118
14	M 12 Wide Plain Washer	236
15	M12x30 Hex Bolt Stainless Steel	118
16	M12 Spring Washer Stainless Steel	118
17	M8-Hex Nut Stainless Steel-A2-70	60
18	M 8x40 IMBUS BOLT	60
19	M8 Wide Plain Washer	60
20	M8 Spring Washer Stainless Steel-A2-70	60
21	H CLAMP.ORTAK L:50	52
22	Z CLAMP_Thick	8
23	VT-24-434_SOLAR PANEL	28
24	Ground	-



*Açı ölçme işlemi, profil uçlarından en az 20 cm uzaklıkta yapılacaktır. Bunun dışında $\pm 4^\circ$
Angular measurement will be made from minimum 20 cm of profile sides. Except this $\pm 4^\circ$

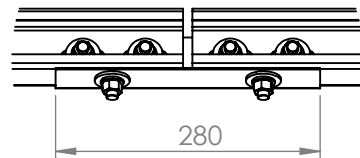
FORM NO: F093.00 / 05.01.2018 - 05.01.2018

PROJE ADI / PROJECT NAME: UK_BICKER FEN		TÜM ÖLÇÜLER MM CİNSİNDENDİR. ALL THE DIMENSIONS ARE IN MM.	
PARÇA KODU / PART CODE: VT-24-434_2Vx14_A4_GENERAL ASSEMBLY (TYPE-5)		ÇİZEN / DRAWER: K. ERDİNÇ	
RESİM TİPİ / DRAWING TYPE: MALZEME LİSTESİ / BOM		ONAY / APPROVER: M.DEMİRCİ	
ÖLÇÜ TOLERANSLARI / DIMENSION TOLERANCES		TARİH / DATE: 4.07.2024	
AÇI TOLERANSI / ANGULAR TOLERANCE: $\pm 2^\circ$ *		AĞIRLIK / WEIGHT (g):	
RADYUS TOLERANSI / RADIUS TOLERANCE: ± 4 mm		MALZEME / MATERIAL:	
İÇ-DİŞ BÜKEYLİK TOLERANSI / CONCAVITY TOLERANCE: 1mm		ÖLÇEK / SCALE: 1:70	
SEHİM TOLERANSI / STRAIGHTNESS TOLERANCE: L x 0,002 mm		FORM: A3	
SLOTLARIN UZUNLUK TOLERANSI / LENGTH TOLERANCE OF SLOTS: ± 8 mm		SAYFA / SHEET: 2/3	
DELİKLERİN VE SLOTLARIN ÇAP TOLERANSI / DIAMETER TOLERANCE OF HOLES AND SLOTS: $\pm 1,5$ mm		OTHERWISE NOT SPECIFIED ACCORDING TO ISO 1461	
UZUNLUK TOLERANSI / LENGTH TOLERANCE: (P1/P2: ± 20 mm)-(P3: ± 15 mm)-(P4: -10 +6 mm)-(P5/P6/P7/P8: ± 15 mm)		VERGO	
PROFİLİN BOYUNA GÖRE DELİKLERİN VE SLOTLARIN KONUMU / HOLES AND SLOTS POSITION ACCORDING TO PROFILE LENGTH: ± 8 mm		PROFİL ENİNE GÖRE DELİK VE SLOT KONUMU / HOLE AND SLOT POS. ACCORDING TO PROF. WIDTH: (P4 Up Slots: ± 2 mm) (P1/P2/P3/P4/P5/P6/P7/P8: ± 3 mm)	



Front View

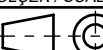
M (1 : 8)



Rear View

*Açı ölçme işlemi, profil uçlarından en az 20 cm uzaklıkta yapılacaktır. Bunun dışında $\pm 4^\circ$
Angular measurement will be made from minimum 20 cm of profile sides. Except this $\pm 4^\circ$

FORM NO: F093.00 / 05.01.2018 - 05.01.2018

PROJE ADI / PROJECT NAME: UK_BICKER FEN		TÜM ÖLÇÜLER MM CİNSİNDENDİR. ALL THE DIMENSIONS ARE IN MM.	
PARÇA KODU / PART CODE: VT-24-434_2Vx14_A4_GENERAL ASSEMBLY (TYPE-5)		ÇİZEN / DRAWER: K. ERDİNÇ	
RESİM TİPİ / DRAWING TYPE: KARKAS / CONSTRUCTION		KAPLAMA/COATING: OTHERWISE NOT SPECIFIED ACCORDING TO ISO 1461	ONAY / APPROVER: M.DEMİRCİ
<u>ÖLÇÜ TOLERANSLARI / DIMENSION TOLERANCES</u> AÇI TOLERANSI / ANGULAR TOLERANCE: ± 2° * RADYUS TOLERANSI / RADIUS TOLERANCE: ± 4 mm İÇ-DİŞ BÜKEYLİK TOLERANSI / CONCAVITY TOLERANCE: 1mm SEHİM TOLERANSI / STRAIGHTNESS TOLERANCE: L x 0,002 mm SLOTLARIN UZUNLUK TOLERANSI / LENGTH TOLERANCE OF SLOTS: ± 8 mm DELİKLERİN VE SLOTLARIN ÇAP TOLERANSI / DIAMETER TOLERANCE OF HOLES AND SLOTS: ± 1,5 mm UZUNLUK TOLERANSI / LENGTH TOLERANCE: (P1/P2: ± 20 mm)-(P3: ± 15 mm)-(P4: -10 +6 mm)-(P5/P6/P7/P8: ± 15 mm) PROFİLİN BOYUNA GÖRE DELİKLERİN VE SLOTLARIN KONUMU / HOLES AND SLOTS POSITION ACCORDING TO PROFILE LENGTH: ± 8 mm PROFİL ENİNE GÖRE DELİK VE SLOT KONUMU / HOLE AND SLOT POS. ACCORDING TO PROF. WIDTH: (P4 Up Slots: ± 2 mm) (P1/P2/P3/P4/P5/P6/P7/P8: ± 3 mm)			TARİH / DATE: 4.07.2024
			AĞIRLIK / WEIGHT (g):
			MALZEME / MATERIAL:
			ÖLÇEK / SCALE: 1:150
			 FORM: A3
			SAYFA / SHEET: 3/3