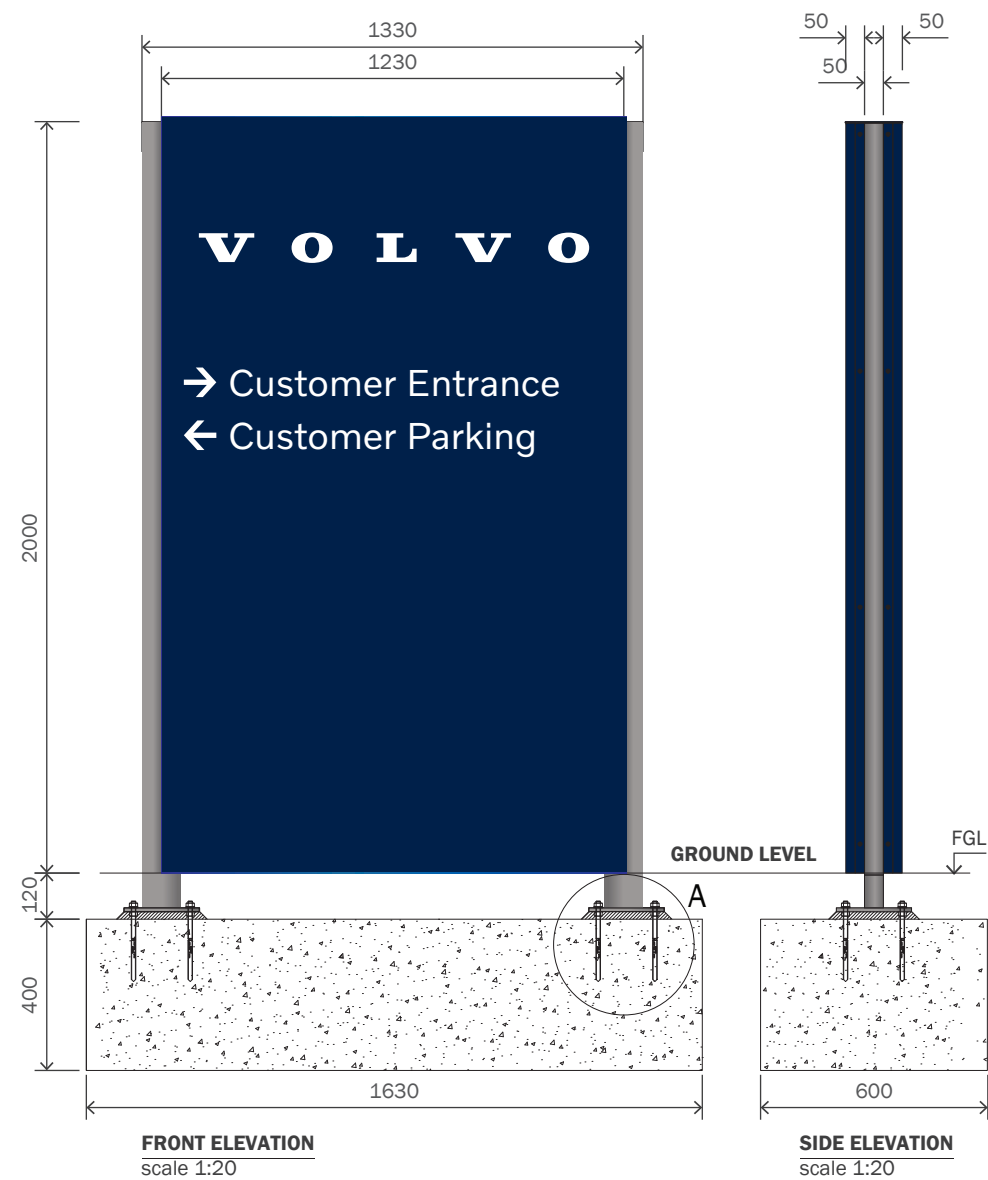
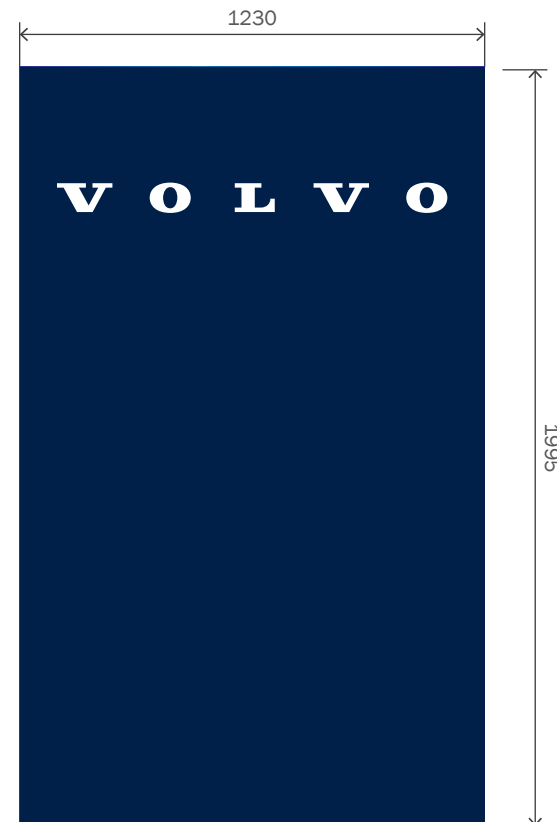




**MAIN CONTRACTOR TO ENSURE CONCRETE BASE IS INSTALLED
120mm FROM FGL TO TOP OF BASE**

REAR ELEVATION (Panel only)
scale 1:20



GENERAL SPECIFICATION

1 off Free Standing part illuminated Directional Totem Sign.

CONSTRUCTION

2mm folded aluminium panels with 50mm returns to be powdercoated BLUE RAL 5013, 30% GLOSS fixed to aluminium frame work from 100mm x 50 mm x 3mm verticals posts with 3no. 50mm x 50mm x 3mm horizontal posts and 10mm base plate powdercoated SILVER RAL 9006, 30% GLOSS. 25mm x 25mm x 3mm aluminium angle to run full height of sign and along top for fixing panel. Cut to suit and welded to aluminium frame. 3mm profile cut aluminium top cap, to be powdercoated BLUE RAL 5013, 30% GLOSS. Flush in-laid acrylic 'Volvo' logo from 8mm OPAL 050 through fret cut panel. Fixed in place with Simson ISR 70-03. WHITE Avery 800 vinyl graphics and arrows to be applied to face panels. 3mm WHITE ACM light tray to be fixed to frame via 25mm x 25mm x 3mm aluminium angle 930mm long.

ILLUMINATION

'VOLVO' text is internally illuminated by White LEDs Tetra Mini Max 7100K.

INSTALLATION

Pylon sign is to be fixed into ground via M12 Hilti HAS-E resin anchor with nut into Hilti HY 200 resin, levelling nut and washer through 20mm layer of conbextra. Grade C28/35a 1630mm x 400mm x 900mm concrete base. Concrete allowed to cure for 7 days prior to installation of totem.

Power cable to be concealed within an armoured sheath cast into the concrete base. 5 amp power supply required.

SIZE

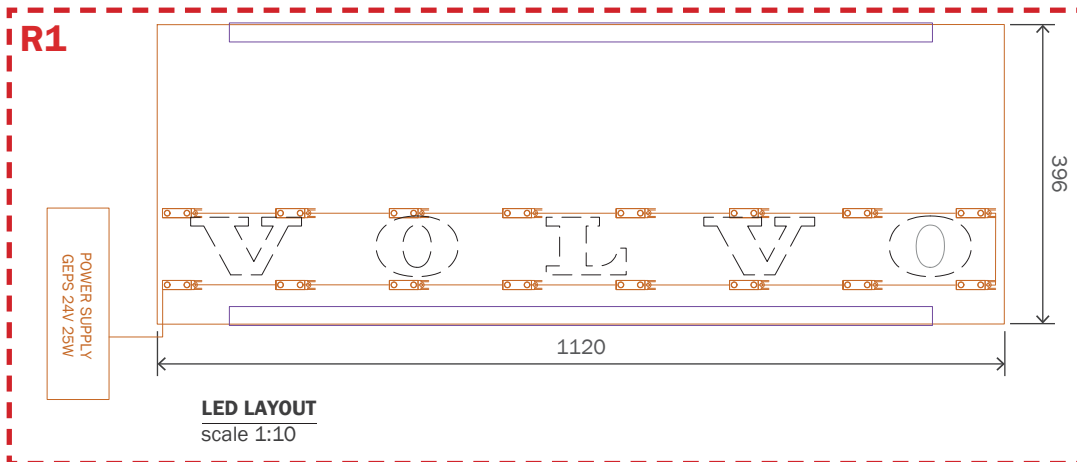
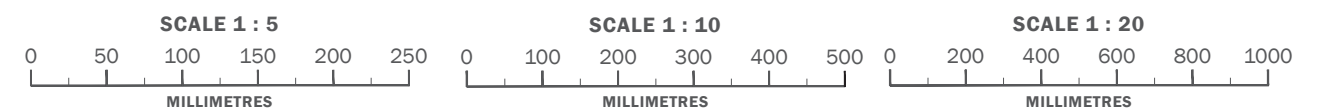
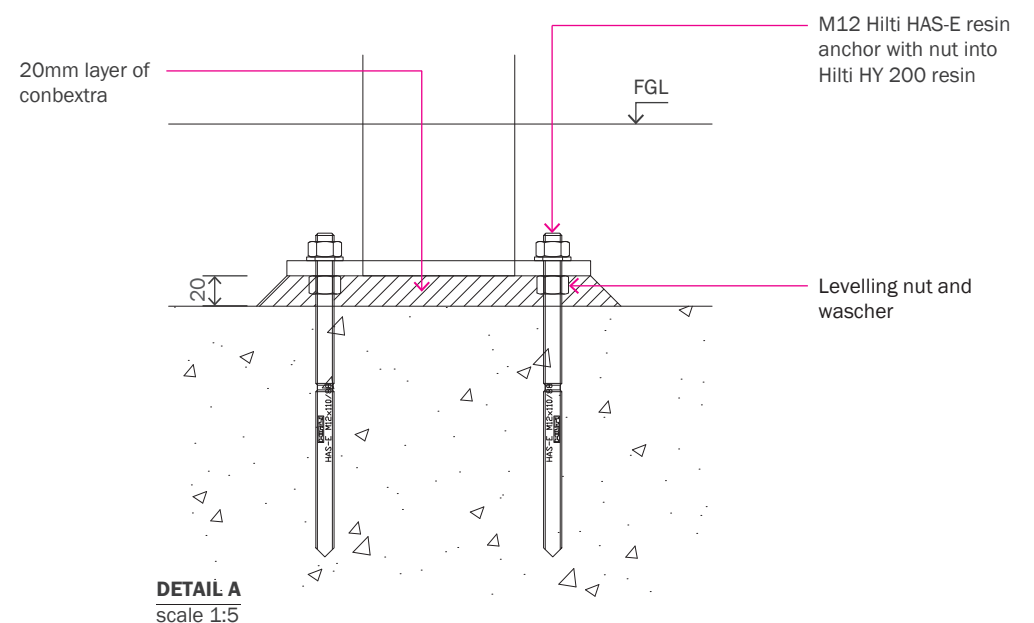
O/A size: 1330mm x 2000mm x 150mm.

O/A weight of sign approx. 68kg.

NOTE

Base sizes to be confirmed.

Please refer to Black Seal drawing for construction details.



CLIENT :
VOLVO
PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
ENDEAVOUR AUTOMOTIVE LETCHWORTH

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE
PAGE TITLE :
SIGN D - DIRECTIONAL TOTEM

DRAWING NO :
SS-VOL-V31427-1.6

PAGE :
6/19

DESIGN STATUS :
NOT FOR CONSTRUCTION

BY: KG SCALE @ A3 : AS SHOWN
REV : B DATE : 10.12.25