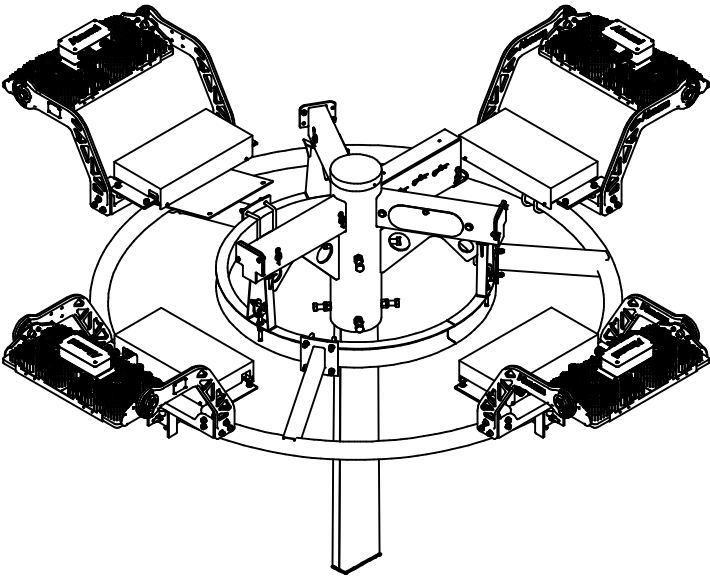


IF IN DOUBT ASK

THIRD ANGLE PROJECTION

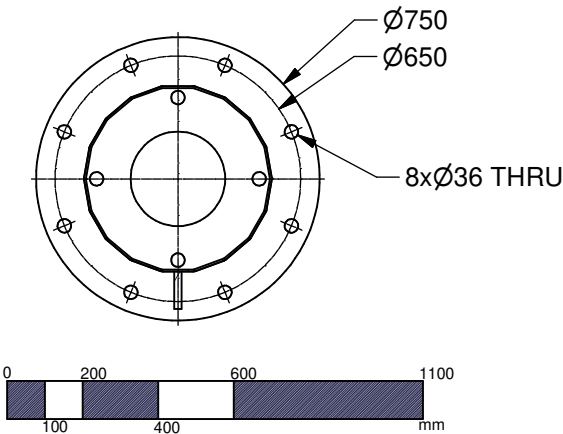
- NOTES
- 1. REMOVE ALL BURRS & SHARP EDGES.
 - 2. DO NOT SCALE IF IN DOUBT ASK.
 - 3. MATERIAL: CHS TO BS EN 10210 OR EN 10219 GRD S275 WITH A TENSILE STRENGTH OF 430N/mm² OR GRD S355 WITH A TENSILE STRENGTH OF 490N/mm². PLATE FROM M.S TO BSEN 10025 GRD S355. PLATE 25mm THICK AND OVER TO BE CHARPY TEST VALUE OF 27J (MIN) AT -20°C.
 - 4. FINISH: HOT DIP GALV TO BS EN ISO 1461.
 - 5.OVERLAPS AT TOP OF SHAFTS:

	MIN	DESIGN
BASE	760	1000
MID-SHAFT	351	700
 - 6.OVERALL WEIGHT APPROX: 1500kg. INCLUDING HEADFRAME & FLOODS



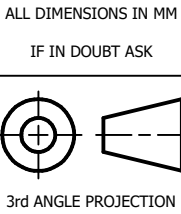
INDICITIVE H'FRAME LAYOUT
(SCALE N.T.S.)

SECTION - A-A
(SCALE 1 : 20)



FRONT
(SCALE 1 : 100)

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General tolerances unless stated otherwise:-	
SIZE	TOLERANCE
OVER 0 UP TO 100	± 1
OVER 101 UP TO 500	± 2
OVER 501 UP TO 1000	± 2
OVER 1001	± 5
ANGLES	± 0.5°

Drawn	M NAUGHTON
Checked	REF
Date	27/03/2026
SCALE :	AS STATED
FORMAT :	A3

Title	GENERAL ARRANGEMENT OF 30M RLW A3, CARRYING 4 No. CH1 500W
Sales order No.	

Abacus Leaders in Lighting	
Client	STANDARD
Drg. No.	RLW-30M275S-A3-4CH1500