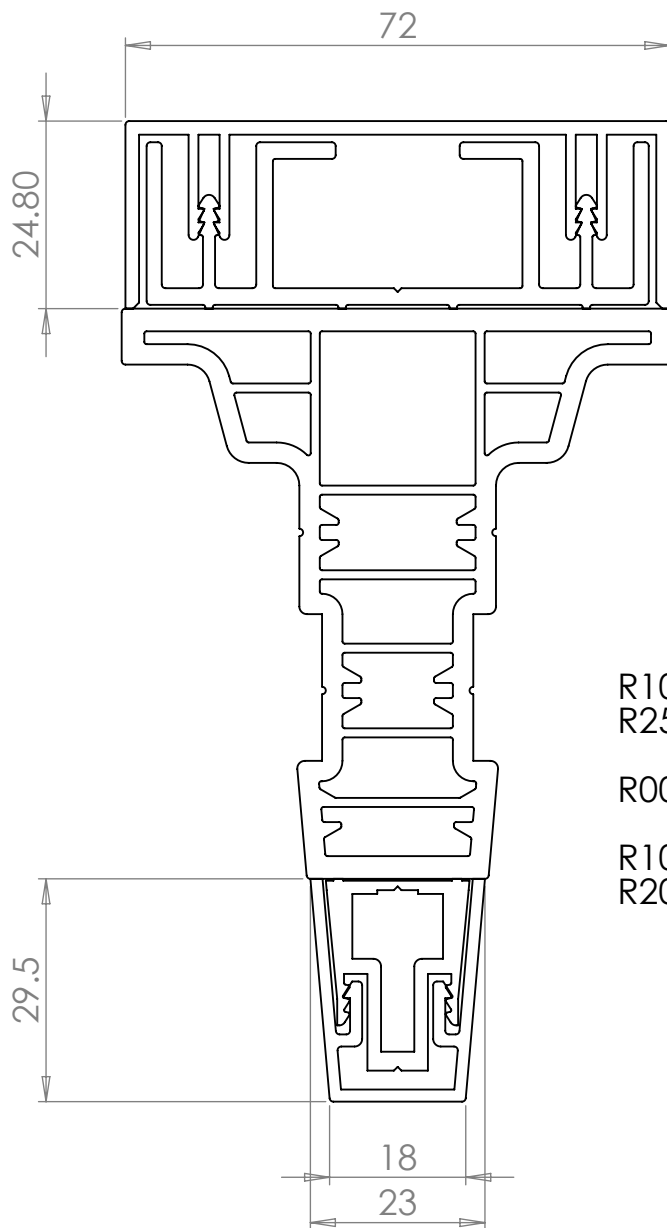




R105 INTERNAL STIFFENER
R255 INTERNAL TRIM

R001M MULLION

R104 EXTERNAL STIFFENER
R203 EXTERNAL TRIM

USE TRANSOM/MULLION STIFFENERS TO REINFORCE ON LARGE DESIGNS/EXPOSED LOCATIONS/DARK COLOURS/SUNNY ELEVATIONS.

USE EXTERNAL STIFFENER ON TRANSOMS AS A WEATHER BAR.

USE INTERNAL STIFFENER TO MATCH MULLION SIGHTLINES TO RESIDENCE 2 FRAME.
SEE 'Site Wind Load and Required Mullion Stiffeners, Couplers' SPREADSHEET FOR REQUIREMENTS.

FIX AT MAX. 250mm CENTRES, MIN. 3 FIXINGS PER LENGTH, MAX. 60MM FROM BOTH ENDS
FOR INFORMATION ON CORRECT FIXINGS REFER TO PAGE 19 OF FIXING MANUAL.